

















## Datasheet

## Distec

DD-070WV8-SL02

DD-01-008

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DD-070WV8-SL02

## **PRODUCT SPECIFICATIONS**

For Customer:\_\_\_\_\_

: APPROVAL FOR SPECIFICATION

Customer Model No. \_\_\_\_\_ 

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Customer Model No

Module No.: DD-070WV8-SL02 Date : 2022-09-15

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|     |  |      |

#### For Customer's Acceptance:

| Approved By | Comment |
|-------------|---------|
|             |         |
|             |         |

| PREPARED | CHECKED | VERIFIED BY QA DEPT | VERIFIED BY R&D DEPT |
|----------|---------|---------------------|----------------------|
| NIKOLA   |         |                     |                      |



## 2. Revision Record

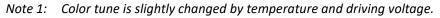
| Date       | Rev.No. | Page | Revision Items                  | Prepared |
|------------|---------|------|---------------------------------|----------|
| 2022-02-21 | V0      |      | The first release               | NIKOLA   |
| 2022-02-24 | V1      |      | Updated the drawing in Item#4.0 | CJ       |
| 2022-04-25 | V2      |      | Updated Item#3                  | CJ       |
| 2022-09-15 | V3      |      | Added Item#6.4.4 and 6.6        | NIKOLA   |
|            |         |      |                                 |          |
|            |         |      |                                 |          |
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|            |         |      |                                 |          |



## 3. General Specifications

DD-070WV8-SL02 is a TFT-LCD module. It is composed of a TFT-LCD panel, driver IC, FPC,TP,a back light unit. The 7.0 'display area contains 800 x 480 pixels and can display up to 16.7M colors. This product accords with RoHS environmental criterion.

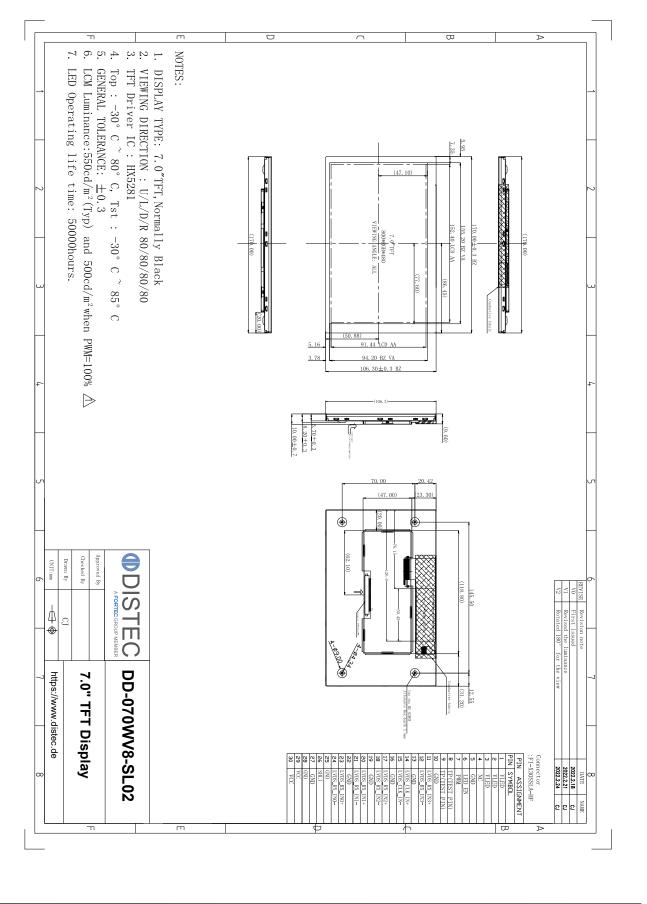
| Item                  | Contents                                    | Unit    | Note |
|-----------------------|---|---------|------|
| LCD Type              | TFT   | -       |      |
| Display color         | 16.7M                                       |         | 1    |
| Viewing Direction     | ALL   | O'Clock |      |
| Display Mode          | Normally Black                              | -       |      |
| Operating temperature | -30~+80                                     | °C      |      |
| Storage temperature   | -30~+85                                     | °C      |      |
| Active Area(W×H)      | 152.4X91.44                                 | mm      |      |
| Number of Dots        | 800x480                                     | dots    |      |
| Power Supply Voltage  | 3.3   | V       |      |
| Outline Dimensions    | Refer to outline<br>drawing                 | -       |      |
| Backlight             | White LEDs                                  | -       |      |
| TFT Driver IC         | HX5281                                      |         |      |
| Weight                | 180 (TYP)                                   | g       |      |
| Interface             | LVDS Interface                              | -       |      |
| Surface Treatment     | Anti-glare treatment of the front polarizer |         |      |





## DD-070WV8-SL02

### 4. Outline Drawing





### 5. Absolute Maximum Ratings(Ta=25°C)

#### 5.1 Electrical Absolute Maximum Ratings.(Vss=0V,Ta=25 °C)

| Item                 | Symbol          | Min. | Max. | Unit | Note |
|----------------------|-----------------|------|------|------|------|
| Power Supply Voltage | V <sub>cc</sub> | -0.3 | 4.6  | V    | 1, 2 |

Notes:

- 1. If the module is above these absolute maximum ratings. It may become permanently damaged. Using the module within the following electrical characteristic conditions are also exceeded, the module will malfunction and cause poor reliability.
- 2. V<sub>CC</sub> >V<sub>SS</sub> must be maintained.
- 3. Please be sure users are grounded when handing LCD Module.

#### 5.2 Environmental Absolute Maximum Ratings.

| Item                | Stor  | age  | Operat | Note |      |
|---------------------|-------|------|--------|------|------|
| liem                | MIN.  | MAX. | MIN.   | MAX. | NOLE |
| Ambient Temperature | -30°C | 85°C | -30°C  | 80°C | 1,2  |
| Humidity            | -     | -    | -      | -    | 3    |

- 1. The response time will become lower when operated at low temperature.
- 2. Background color changes slightly depending on ambient temperature.

The phenomenon is reversible.

3. Ta<=40 °С:85%RH МАХ.

Ta>=40  $^{\circ}C$ :Absolute humidity must be lower than the humidity of 85%RH at 40  $^{\circ}C$ .



### 6. Electrical Specifications and Instruction Code

#### 6.1 Electrical characteristics(Vss=0V ,Ta=25℃)

| Parameter              |             | Symbol | Condition | Min    | Тур | Max     | Unit | Note |
|------------------------|-------------|--------|-----------|--------|-----|---------|------|------|
| Power supply           |             | VCC    | Ta=25°C   | 2.6    | 3.3 | 3.6     | V    |      |
| Input                  | 'H'         | Vih    | VCC=3.3V  | 0.7VCC | -   | VCC+0.3 | V    |      |
| voltage                | voltage 'L' |        | VCC=3.3V  | -0.3   | -   | 0.3VCC  | V    |      |
| Current<br>Consumption |             | lcc    | VCC=3.3V  | -      | 100 | -       | mA   | 1    |

Note 1: Tested in white display pattern.

#### 6.2 LED backlight specification(VSS=0V,Ta=25°C)

| Item                  | Item     |                   | Min | Тур  | Max  | Unit  | Note                   |
|-----------------------|----------|-------------------|-----|------|------|-------|------------------------|
| Supply vo             | oltage   | VLED              | 9   | 12.0 | 13.2 | V     |                        |
| Supply C              | urrent   | ILED              | -   | 300  | -    | mA    | (VLED=12V)<br>PWM=100% |
| Power Cons            | sumption | PL                | -   | 3.6  | -    | W     | (VLED=12V)<br>PWM=100% |
| PWM Control Frequency |          | F <sub>PDIM</sub> | 100 | -    | 30K  | Hz    |                        |
| Backlight             | High     | BLEN              | 1.6 | -    | VLED | V     |                        |
| ON-OFF                | Low      | DEEN              | 0   | -    | 0.8  | V     |                        |
| PWM Control           | High     | N                 | 1.6 | -    | VLED | V     |                        |
| Level                 | Low      | Vpdim             | 0   | -    | 0.8  | V     |                        |
| Uniformity            |          | ∆Вр               | 75  | 80   | -    | %     |                        |
| Life Tir              | ne       | time              | -   | 50K  | -    | hours | 1                      |

Note1: The life time is determined as the time at which brightness of LED is 50% compare to that of initial value at the typical LED current.

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### 6.3 Interface signals

| Pin No. | Symbol       | I/O | Function   |
|---------|--------------|-----|--|
| 1~3     | VLED         | Р   | LED back light power supply.   |
| 4       | NC           | -   | No connection.   |
| 5       | GND          | Р   | Ground.  |
| 6       | LED_EN       | I   | High(3.3V): Backlight On,<br>Low(0V): Backlight Off                      |
| 7       | PWM          | I   | PWM input for dimming control  |
| 8~9     | TP(TEST PIN) | -   | Test Pin. It should be floating  |
| 10      | GND          | Р   | Ground.  |
| 11      | LVDS_RX_IN3+ | I   | LVDS Positive polarity of voltage differential data signal(Data lane 3). |
| 12      | LVDS_RX_IN3- | I   | LVDS Negative polarity of voltage differential data signal(Data lane 3). |
| 13      | GND          | Р   | Ground.  |
| 14      | LVDS_CLK_IN+ | I   | LVDS Positive differential clock signal input.                           |
| 15      | LVDS_CLK_IN- | I   | LVDS Negative differential clock signal input.                           |
| 16      | GND          | Р   | Ground.  |
| 17      | LVDS_RX_IN2+ | I   | LVDS Positive polarity of voltage differential data signal(Data lane 2). |
| 18      | LVDS_RX_IN2- | I   | LVDS Negative polarity of voltage differential data signal(Data lane 2). |
| 19      | GND          | Р   | Ground.  |
| 20      | LVDS_RX_IN1+ | I   | LVDS Positive polarity of voltage differential data signal(Data lane 1). |
| 21      | LVDS_RX_IN1- | I   | LVDS Negative polarity of voltage differential data signal(Data lane 1). |
| 22      | GND          | Р   | Ground.  |
| 23      | LVDS_RX_IN0+ | I   | LVDS Positive polarity of voltage differential data signal(Data lane 0). |
| 24      | LVDS_RX_IN1- | I   | LVDS Negative polarity of voltage differential data signal(Data lane 0). |
| 25      | GND          | Р   | Ground.  |
| 26      | SHLI         | I   | Reverse scan L/R/U/D (L: Left -> Right and Up -> Down),(H:Reverse)       |
| 27~28   | GND          | Р   | Ground.  |
| 29~30   | VCC          | Р   | Power Supply for module 3.3V Typical.                                    |

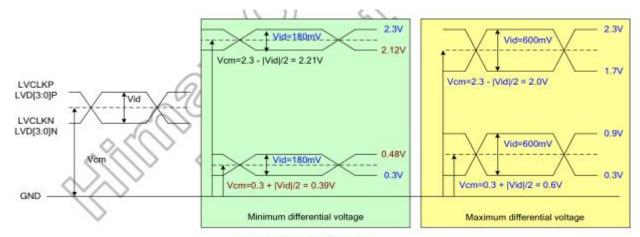




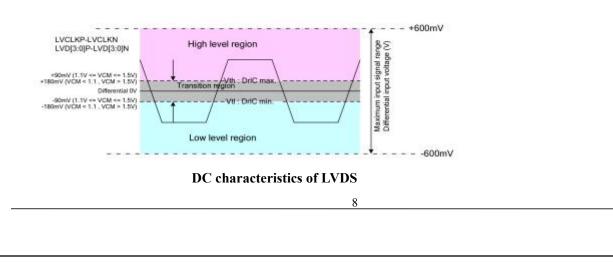
#### 6.4 LVDS SIGNAL CHARACTERISTICS

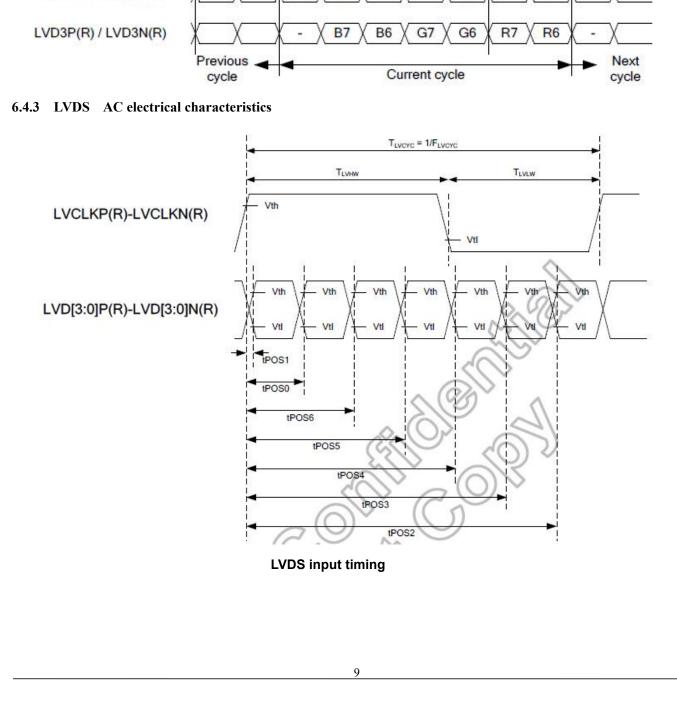
#### 6.4.1 DC characteristics of LVDS

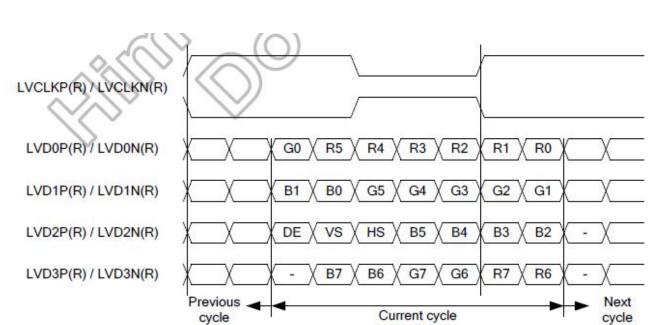
| Parameter                                  | Cumhal | Condition                                       |               | Spec.               |             |          |  |
|--|--------|---|---------------|---------------------|-------------|----------|--|
| Parameter                                  | Symbol | Condition                                       | Min.          | Тур.                | Max.        | Unit     |  |
|  | [      | Vcm<1.0V  | -             | -                   | 180         |          |  |
| LVDS input threshold<br>high level voltage | Vth    | 1.0V≦Vcm<1.1V<br>( >75MHz)<br>(≦75MHz)          | 12            | 4                   | 180<br>90   | mV       |  |
|  |        | 1.1V≦Vcm≦1.5V                                   | 124           |                     | 90          |          |  |
|  |        | Vcm>1.5V  | -             | -                   | 180         |          |  |
| LVDS input threshold low<br>level voltage  |        | Vcm<1.0V  | -180          | -                   | 1.          |          |  |
|  | Vti    | 1.0V≦Vcm<1.1V<br>(>75MHz)<br>(≦75MHz)           | -180<br>-90   | R                   |             | mV       |  |
|  |        | 1.1V≦Vcm≦1.5V                                   | -90           | 01                  | 2 - 0       |          |  |
|  |        | Vcm>1.5V  | -180 <        | $\langle O \rangle$ | -           | <u>í</u> |  |
|  | Vid    | Vcm<1.0V  | 180           | 350                 | 600         | Ú –      |  |
| Input differential voltage                 |        | 1.0V≦Vcm<1.1V<br>(>75MHz)<br>(≦75MHz)           | 180           | 350                 | S 600       | mV       |  |
|  |        | 1.1V≦Vcm≦1.5V                                   | 90            | 350                 | 600         |          |  |
|  |        | Vcm>1.5V  | 180           | 350                 | 600         |          |  |
| Common mode voltage of<br>LVDS             | Vcm    | VDD2=2.6 to 3.6V<br>T <sub>A</sub> =-40 to 95°C | 0.3 +  Vid /2 | 0)                  | 2.3- Vid /2 | v        |  |
| Termination resistor                       | Zid    | VDD2=2.6 to 3.6V<br>T <sub>A</sub> =-40 to 95°C | (90)          | 100                 | 110         | Ω        |  |



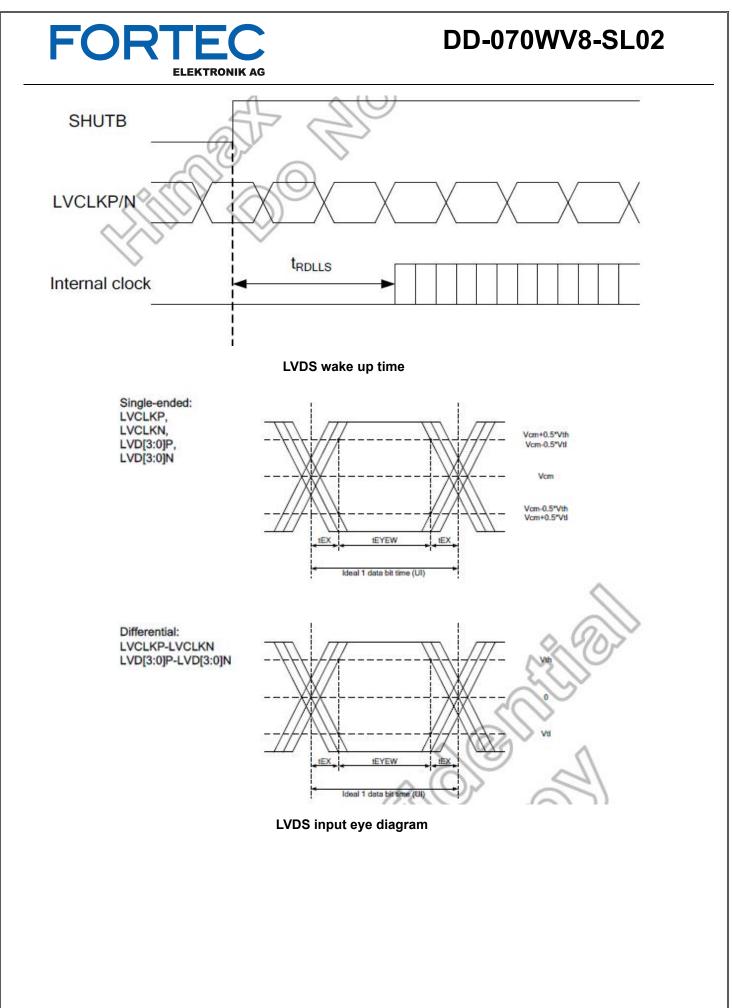














UI

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| <b>D</b>                 | Sumbal  |                          | Spec.          |                        |      |  |  |
|--------------------------|---------|--------------------------|----------------|------------------------|------|--|--|
| Parameter                | Symbol  | Min.                     | Typ.           | Max.                   | Unit |  |  |
| LVDS wake up time        | tRDLLS  | (-( ))                   | 25             | 150                    | μs   |  |  |
| LVDS clock cycle<br>time | tLVCYC  | 11.8                     |                | 100                    | ns   |  |  |
| LVDS clock high<br>width | tLVHW   | 0.35 * tLVCYC            | 210            | -                      | ns   |  |  |
| LVDS clock low<br>width  | tLVLW   | 0.35 * tLVCYC            | 5 -            | 2                      | ns   |  |  |
| tPOS1 position           | tPOS1   | - tSKM                   | 0              | +tSKM                  | ns   |  |  |
| tPOS0 position           | tPOS0   | (1/7) x tLVCYC -<br>tSKM | (1/7) x tLVCYC | (1/7) x<br>tLVCYC+tSKM | ns   |  |  |
| tPOS6 position           | tPOS6   | (2/7) x tLVCYC -<br>tSKM | (2/7) x tLVCYC | (2/7) x<br>tLVCYC+tSKM | ns   |  |  |
| tPOS5 position           | tPOS5   | (3/7) x tLVCYC -<br>tSKM | (3/7) x tLVCYC | (3/7) x<br>tLVCYC+tSKM | ns   |  |  |
| tPOS4 position           | tPOS4   | (4/7) x tLVCYC -<br>tSKM | (4/7) x tLVCYC | (4/7) x<br>tLVCYC+tSKM | ns   |  |  |
| tPOS3 position           | tPOS3   | (5/7) x tLVCYC -<br>tSKM | (5/7) x tLVCYC | (5/7) x<br>tLVCYC+tSKM | ns   |  |  |
| tPOS2 position           | tPOS2   | (6/7) x tLVCYC -<br>tSKM | (6/7) x tLVCYC | (6/7) x<br>tLVCYC+tSKM | ns   |  |  |
|                          |         |                          | 2-0            | 400(1)                 | ps   |  |  |
| Skew margin              | tSKM    | 12                       |                | 550 <sup>(2)</sup>     | ps   |  |  |
|                          |         | 1.7.1                    | 87.9           | 650 <sup>(3)</sup>     | ps   |  |  |
| Eye border               | tEX     | -                        | 100            | 0.2                    | UI   |  |  |
| E                        | AEVENA/ | 0.0                      |                |                        | 1.11 |  |  |

Eye width Note: (1) 85MHz.

(2) 60MHz.

(3) 40MHz.

#### Input clock/data parameters in LVDS interface

- 0.6

#### 6.4.4 TIMING CHARACTERISTICS

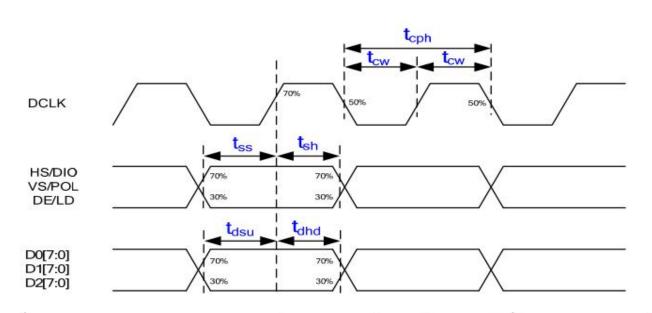
tEYEW

| Parameter                  | Symbol | Min  | Тур | Max    | Unit | Remark |
|----------------------------|--------|------|-----|--------|------|--------|
| DCLK frequency             | Fck    | 23.7 | 25  | 35.4   | MHz  |        |
| Horizontal back<br>porch   | thbp   | 8    | 14  | 255    | Tcph |        |
| Horizontal<br>display area | thd    | _    | 800 | _      | Tcph |        |
| Horizontal front porch     | thfp   | 8    | 26  | 260    | Tcph |        |
| Horizontal<br>period       | th     | 817  | 852 | -      | Tcph |        |
| Horizontal pulse<br>width  | thpw   | 1    | 12  | Thbp-1 | Tcph |        |
| Vertical back<br>porch     | tvbp   | 2    | 4   | 255    | th   |        |
| Vertical display<br>area   | tvd    | _    | 480 | -      | th   |        |

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## DD-070WV8-SL02

| Vertical front  | tvfp | 5   | 8   | 260    | th |  |
|-----------------|------|-----|-----|--------|----|--|
| porch           |      |     |     |        |    |  |
| Vertical period | tv   | 488 | 495 | _      | th |  |
| Vertical pulse  | tvpw | 1   | 3   | Tvbp-1 | th |  |
| width           |      |     |     |        |    |  |
| Frame Rate      | F    | -   | 60  | -      | Hz |  |



| Parameter         | Sumhal           |       | 11.44      |      |      |  |
|-------------------|------------------|-------|------------|------|------|--|
| Parameter         | Symbol           | Min.  | Тур.       | Max. | Unit |  |
| DCLK period       | T <sub>cph</sub> | 16.67 | -          | -    | ns   |  |
| DCLK duty ratio   | T <sub>cw</sub>  | 40    | 50         | 60   | %    |  |
| Data setup time   | T <sub>dsu</sub> | 5     | -          | -    | ns   |  |
| Data hold time    | T <sub>dhd</sub> | 5     | -          | 4    | ns   |  |
| VS/POL setup time | T <sub>ss</sub>  | 5     | -          | -    | ns   |  |
| VS/POL hold time  | T <sub>sh</sub>  | 5     | <u>u</u> 1 | 4    | ns   |  |
| HS/DIO setup time | T <sub>ss</sub>  | 5     |            |      | ns   |  |
| HS/DIO hold time  | T <sub>sh</sub>  | 5     | -          | 2    | ns   |  |
| DE/LD setup time  | T <sub>ss</sub>  | 5     | -          | -    | ns   |  |
| DE/LD hold time   | T <sub>sh</sub>  | 5     | 21         | 2    | ns   |  |



## 6.5 Color Data Reference

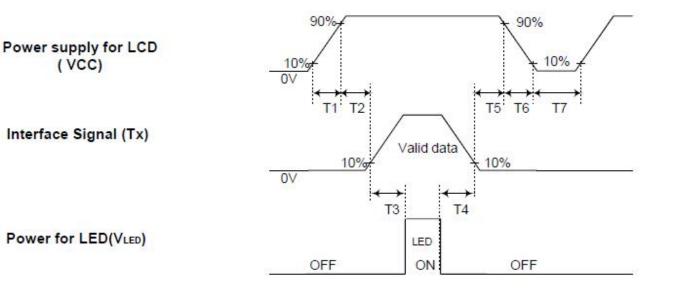
#### Relationship Between Displayed Color and Input

|            | ÷            | MS | SB   | 1    |            |    |      | L  | 58  | MS  | 3B  | <u>i</u> |     |    |     | L    | SB    | MS   | 38    | 6    |       |     |      | L  | SB        | Gray scale |
|------------|--------------|----|------|------|------------|----|------|----|-----|-----|-----|----------|-----|----|-----|------|-------|------|-------|------|-------|-----|------|----|-----------|------------|
|            | Display      | 87 | 88   | RS   | <b>R</b> 4 | R3 | 82   | RI | 180 | ar. | 05  | 65       | 64  | 63 | 62  | 61   | G0    | 87   | 86    | 85   | 84    | 83  | 82   | 81 | 80        | Level      |
|            | Black        | L. | L    | L    | L          | L  |      | L  | L   | L   | L   | L        | L   | E  | E   | L    | Ŀ     | E.   | L.    | L    | L     | L   | L    | E  | L         |            |
|            | Blue         | L  | Ł    | L    | L          | L  | L.   | L  | L   | L   | L   | L        | L   | L  | L   | L    | L     | Н    | Н     | H    | H     | H   | H    | H  | H         |            |
|            | Green        | L  | L    | L    | L          | L  | L.   | L  | L   | Н   | H   | Н        | Н   | Н  | Н   | Н    | Н     | L    | L     | L    | L     | L   | L    | L  | L         |            |
| Basic      | Light Blue   | L  | L    | L    | L          | L  | L.   | L) | L   | H   | н   | Н        | Н   | Н  | Н   | Н    | Н     | Н    | Н     | Н    | H     | H   | H    | н  | H         | ) (š       |
| color      | Red          | H  | H    | H    | H          | H  | H    | Н  | H   | L   | L   | Ŀ,       | L   | L  | L   | L    | L     | L    | L     | L    | L.    | L   | L    | L  | L         | 1.15       |
|            | Purple       | H  | H    | Н    | H          | H  | H    | H  | H   | E   | L   | L        | L   | L  | L   | L    | L     | Н    | Н     | Н    | Η     | H   | Н    | Н  | Η         |            |
|            | Yellow       | H  | H    | H    | H          | H  | H    | н  | Н   | H   | н   | Η        | Н   | H  | Н   | н    | Н     | L    | L     | L    | L     | L   | L    | L  | L         |            |
|            | White        | H  | H    | H    | H          | H  | H    | H  | Н   | Η   | H   | H        | Н   | H  | Н   | Н    | Н     | H    | Н     | Η    | Н     | H   | Н    | H  | H         | 12         |
|            | Black        | L  | L    | L    | Ŀ          | L  | L    | L  | L   | E.  | L   | L        | L   | L  | L   | Ŀ    | Ł     | L    | L.    | L    | Ł     | L   | L    | L  | Ŀ         | LO         |
|            | S - 23       | L  | L    | L    | L          | L  | L.   | L. | H   | L   | L   | L        | L   | L  | L   | L    | L,    | L    | L     | L    | L     | L   | L    | L  | L         | LI         |
|            | Dark         | L. | Ŀ    | L    | L          | E  | E.   | H  | L   | L   | L   | L        | L   | L  | L   | L    | L,    | E    | L.    | L    | L     | L   | L    | E  | L         | L2         |
| Gray scale | Ť            |    |      |      | 2.00       |    |      |    |     |     |     |          |     |    |     |      |       |      |       |      | . 2   |     |      |    |           | L3L251     |
| of Red     | 4            | Н  | H    | Н    | H          | н  | H    | L  | L   | L   | L   | L        | L   | L  | L   | L    | L     | L.   | L.    | L.   | L     | L.  | L    | L. | L         | L252       |
|            | Light        | H  | Н    | Н    | H          | H  | H    | L  | н   | L   | L   | L        | L   | Ľ  | L   | L    | L     | L    | L.    | L    | L     | L   | L    | L. | L         | L253       |
|            | 123770,220   | H  | H    | H    | H          | H  | H.   | н  | L   | L.  | L   | L        | L   | L  | L   | L    | L     | L    | L     | L    | L     | L   | L    | L  | L         | L254       |
|            | Red          | H  | H    | H    | H          | H  | H    | H  | Н   | L   | L   | Ŀ        | L   | L  | L   | L    | L     | L    | L     | L    | L     | L   | L    | L  | L         | Red L255   |
|            | Black        | E. | Ŀ    | L    | Ŀ          | E  | Ľ    | L  | E   | L   | E   | L        | L   | E  | E   | L    | L     | E    | E     | L    | E     | L   | E    | E  | L         | LO         |
|            |              | L  | L.   | L    | L          | L  | 1    | L  | L   | L   | L   | L        | L   | L  | L   | L    | Н     | L    | L     | L    | L     | L   | L    | L  | L         | L1         |
| Grayscale  | Dark         | L  | L    | L    | L          | L  | L.   | L  | L   | L   | L   | L        | L   | L  | L   | Н    | L     | L.   | L     | L    | L     | L   | L    | L. | L         | L2         |
|            | +            |    |      |      | 3          |    |      |    | 1   |     |     |          |     |    |     |      | T     |      |       | 10.0 |       |     | 1.11 |    |           | L3L251     |
| of Green   | 1            | L  | L    | L    | L          | L  | Ĺ.   | E. | L   | н   | H   | н        | Н   | H  | Н   | Ľ    | L     | L.   | L     | Ŀ    | L     | Ŀ   | L    | 1  | L         | L252       |
|            | Light        | Ľ  | L    | L    | L          | L  | L    | Ĕ  | E   | -   | 200 | Н        | H   | Ĥ  | Н   | L    | н     | L    | L     | L    | L     | L   | L    | L  | Ľ         | L253       |
|            |              | L  | L    | L    | E          | L  |      | L  | Ľ   | н   | н   | Н        | н   | Н  | н   | Н    | L     | E    | L     | L    | L     | L   | L    | L  | L         | L254       |
|            | Green        | L  | L    | L    | L          | L  |      | L  | L   | н   | н   | н        | H   | H  | н   | н    | н     | L    | L     | L    | L     | L   | L    | L  | L         | Green L25  |
|            | Black        | L  | L    | L    | L.         | L  | L    | L  | L   | L   | L   | L        | L   | L  | L   | L    | L     | L    | L.    | L    | L     | L   | L    | Ľ  | L         | LO         |
|            |              | L  | L    | L    | L          | L  |      | L  | L   | L   | L   | L        | L   | L  | L   | L    | L     | L    | L     | L    | L     | L   | L    | L  | н         | L1         |
|            | Dark         | L  | L.   | L    | L.         | L  | L.   | Ľ, | L   | L   | L   | Ŀ.       | L   | L  | L   | L    | L,    | L    | L     | L    | L     | L   | L    | H  | L         | L2         |
| Gray scale | 1            |    |      | -    | 33         |    |      |    |     |     |     |          |     |    |     |      |       |      |       |      | 3     |     |      |    |           | L3L251     |
| of Blue    | 1            | L  | Ŀ    | L    | L          | L  | L    | Ľ  | L   | E   | L   | Ŀ        | L   | Ŀ  | L   | Ŀ    | L     | н    | Н     | Н    | H     | H   | н    | Ľ  | L         | L252       |
|            | Light        | L  | L    | L    | L          | L  | 1    | L  | L   | L   | L   | L        | L   | L  | L   | L    | L     | н    | Н     | H    | H     | H   | H    | L  | H         | 1.253      |
|            | 1.100 CT 100 | L  | L    | L    | L          | L  |      | L  | L   | L   | L   | L        | L   | L  | L   |      | L     |      |       |      | H     |     |      |    |           | L254       |
|            | Blue         | L  | L    | L    | L          | L  | Ľ    | Ľ  | L   | L   | L   | Ľ        | Ĺ   | L  | L   | L    |       | H    | Н     | Н    | H     | H   | H    | H  | H         | Blue L255  |
|            | Black        | L  | L    | L    | L          | L  | L    | Ŭ, | Ľ   | É   | L   | Ľ        | L   | Ľ  | L   | Ľ    | L     | L    | L     | L    | L     | L   | L    | L  | L         | LO         |
|            |              | L  | L    | L    | L          | L  | È    | L  | H   | L   | E   | L        | L   | L  | L   | L    | Н     | L    | L     | L    | L     | L   | L    | L  | H         | Lt         |
|            | Dark         | L  | L    | L    | L          | L  | L    | Н  | L   | L   | L   | L        | L   | L  | L   | Н    | L     | L    | L     | L    | L     | L   | L    | H  | L         | L2         |
| Gray scale | *            |    |      |      | 3          |    |      |    |     |     |     |          | 3   |    |     |      |       |      |       |      | 1     |     |      |    |           | L3L251     |
| of White & | 1            | H  | н    | н    | H          | н  | н    | 1  | 1   | H   | н   | н        | н   | H  | н   | 1    | 1     | н    | н     | н    | -     | -   | H    | 1  | 1         | L252       |
| Black      | Light        |    | 1000 | 20.0 | 1000       | Н  | 2.20 |    |     |     |     |          | 1.1 |    | 1.1 | 1000 | 1000  | 1.1  | 100   | -    | 10.00 | 100 |      | ĩ  |           | L253       |
|            | - State      |    | -    |      | -          | Н  | -    | -  |     |     | -   | -        |     | -  | -   |      | - 200 | н    | -     | -    | _     | _   | -    | -  | _         | L254       |
|            | White        |    |      |      |            |    |      |    |     |     | _   | -        | _   | -  | _   | - C  | 1.000 | 1000 | 1.000 | 20.0 |       |     |      |    | 1.1.1.1.1 | White L25  |



#### 6.6 Power on / off sequence

For LCD's normal operation, it is recommended to keep below power supply sequence.



Value Parameter Units Min. Typ. Max. T1 -10 (ms) -50 (ms)  $T_2$ - $\overline{a}$ Τ3 200 (ms) --T₄ 200 (ms)-T5 0 50 (ms) -T<sub>6</sub> 10 (ms) --T7 500 -(ms) -

Note)

1. Please avoid floating state of interface signal at invalid period.

2. When the interface signal is invalid, be sure to pull down the power supply for LCD VCC to 0V.

3. Lamp power must be turn on after power supply for LCD and interface signal are valid.



#### 7. Optical Characteristics

| Item              | Sy  | mbol | Condition     | Min. | Тур.  | Max. | Unit         | Note |     |   |                   |   |
|-------------------|-----|------|---------------|------|-------|------|--------------|------|-----|---|-------------------|---|
| Brightness        | Вр  |      | Вр            |      | Вр    |      | <i>θ</i> =0° | 500  | 550 | - | Cd/m <sup>2</sup> | 1 |
| Uniformity        |     | 1Bp  | Ф=0°          | 75   | 80    | -    | %            | 1,2  |     |   |                   |   |
|                   | 3   | :00  |               | -    | 80    | -    |              |      |     |   |                   |   |
| Viewing           | 6   | :00  | 0->10         | -    | 80    | -    | <b>_</b>     | 0    |     |   |                   |   |
| Angle             | 9   | :00  | Cr≥10         | -    | 80    | -    | Deg          | 6    |     |   |                   |   |
|                   | 1:  | 2:00 |               | -    | 80    | -    |              |      |     |   |                   |   |
| Contrast<br>Ratio |     | Cr   | <i>θ</i> =0°  | 800  | -     | -    | -            | 4    |     |   |                   |   |
| Response<br>Time  | т   | r+Tf | Φ=0°          | -    | -     | 30   | ms<br>ms     | 5    |     |   |                   |   |
|                   | W X |      |               |      | 0.308 |      | -            |      |     |   |                   |   |
|                   | vv  | у    |               |      | 0.325 |      | -            |      |     |   |                   |   |
|                   | R   | х    |               |      | 0.649 |      | -            |      |     |   |                   |   |
| Color of<br>CIE   | R   | у    |               | TYP- | 0.332 | TYP+ | -            |      |     |   |                   |   |
| Coordinate        | 6   | х    | <i>θ</i> =0°  | 0.05 | 0.317 | 0.05 | -            | 7    |     |   |                   |   |
|                   | G   | у    | Ф <b>=</b> 0° |      | 0.611 |      | -            |      |     |   |                   |   |
|                   | Р   | х    |               |      | 0.151 |      | -            |      |     |   |                   |   |
|                   | В   | у    |               |      | 0.063 |      | -            |      |     |   |                   |   |
| NTSC<br>Ratio     |     | S    |               | -    | 70    | -    | %            |      |     |   |                   |   |

Note: The parameter is slightly changed by temperature, driving voltage and materiel

Note 1: The data are measured after LEDs are turned on for 5 minutes. LCM displays full white. The brightness is the average value of 9 measured spots. Measurement equipment PR-705 (Φ8mm)

Measuring condition:

- Measuring surroundings: Dark room.
- Measuring temperature: Ta=25  $^\circ\!\!C$ .
- Adjust operating voltage to get optimum contrast at the center of the display.

Measured value at the center point of LCD panel after more than 5 minutes while backlight turning on.

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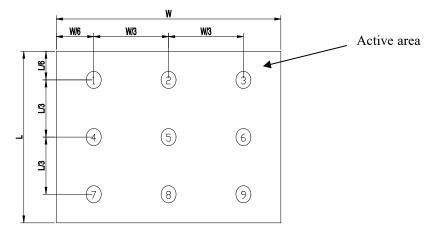
## 50cm Detecter

DD-070WV8-SL02

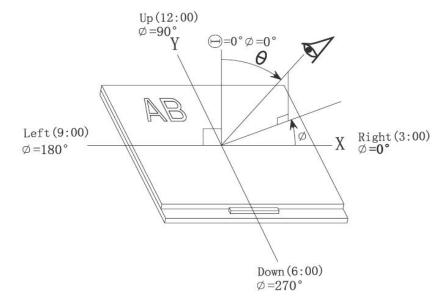
Note 2: The luminance uniformity is calculated by using following formula.  $\angle$ Bp = Bp (Min.) / Bp (Max.)×100 (%)

Bp (Max.) = Maximum brightness in 9 measured spots

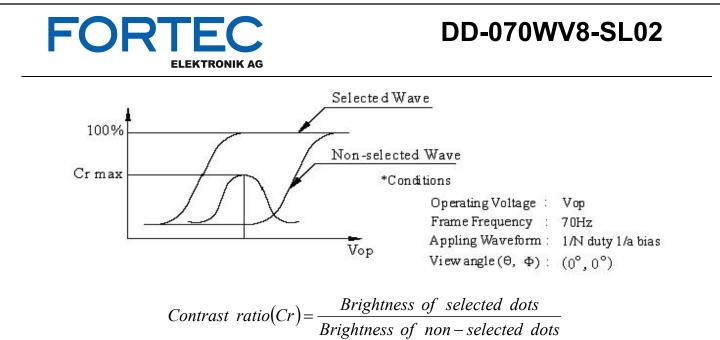
*Bp* (*Min.*) = *Minimum brightness in 9 measured spots.* 



Note 3: The definition of viewing angle: Refer to the graph below marked by  $\vartheta$  and  $\Phi$ 

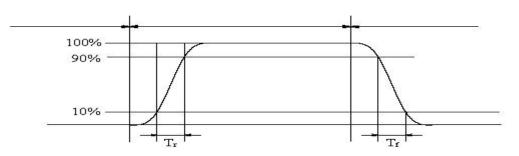


Note 4: Definition of contrast ratio.( Test LCD using DMS501)

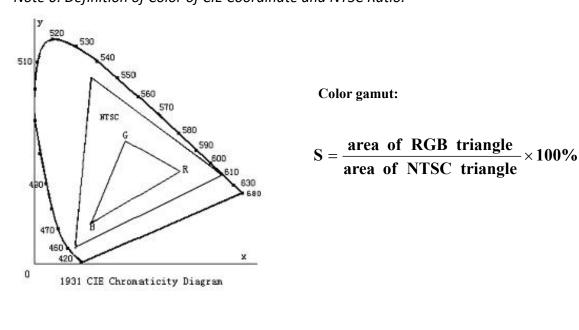


Note 5: Definition of Response time. (Test LCD using DMS501):

The output signals of photo detector are measured when the input signals are changed from "black" to "white" (falling time) and from "white" to "black" (rising time), respectively. The response time is defined as the time interval between the 10% and 90% of amplitudes.Refer to figure as below.



The definition of response time Note 6: Definition of Color of CIE Coordinate and NTSC Ratio.

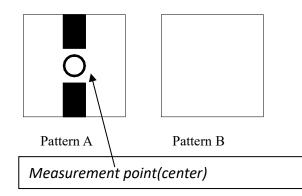




## DD-070WV8-SL02

Note 7: Definition of cross talk.

Cross talk ratio(%)=|pattern A Brightness-pattern B Brightness//pattern A Brightness\*100



*Electric volume value=3F+/-3Hex* 



## 8. Reliability Test Items and Criteria

| No | Test Item                              | Test condition                               | Criterion   |  |  |
|----|--|--|---|--|--|
| 1  | High Temperature Storage               | 85℃ 240H<br>Restore 2H at 25℃<br>Power off`` |   |  |  |
| 2  | Low Temperature Storage                | -30℃ 240H<br>Restore 2H at 25℃<br>Power off  |   |  |  |
| 3  | High Temperature Operation             | 80℃ 240H<br>Restore 2H at 25℃<br>Power on    | 1. After testing,<br>cosmetic and electrical<br>defects should not          |  |  |
| 4  | Low Temperature Operation              | -30℃ 240H<br>Restore 4H at 25℃<br>Power on   | happen.<br>2. Total current<br>consumption should<br>not be more than twice |  |  |
| 5  | High Temperature/Humidity<br>Operation | 60℃±2℃ 90%RH 240H<br>Power on                | of initial value.   |  |  |
| 6  | Temperature Cycle                      | 30°C ←                                       |   |  |  |
| 7  | Vibration Test                         | Test 10Hz~150Hz, 100m/s2, 120min             |   |  |  |
| 8  | Shock Test                             | Half- sine wave,300m/s2,11ms                 | and electrical defects.   |  |  |



### 9. Precautions for Use of LCD Modules

#### 9.1 Handling Precautions

- 9.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 9.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 9.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 9.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 9.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

— Isopropyl alcohol — Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water Ketone Aromatic solvents
- 9.1.6 Do not attempt to disassemble the LCD Module.
- 9.1.7 If the logic circuit power is off, do not apply the input signals.
- 9.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
  - a. Be sure to ground the body when handling the LCD Modules.
  - b. Tools required for assembly, such as soldering irons, must be properly ground.
  - *c.* To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
  - d. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.



#### 9.2 Storage precautions

- 9.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 9.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0  $^\circ\!C$   $\sim$  40  $^\circ\!C$ 

Relatively humidity: ≤80%

9.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

## **9.3** The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.

<u>END</u>



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